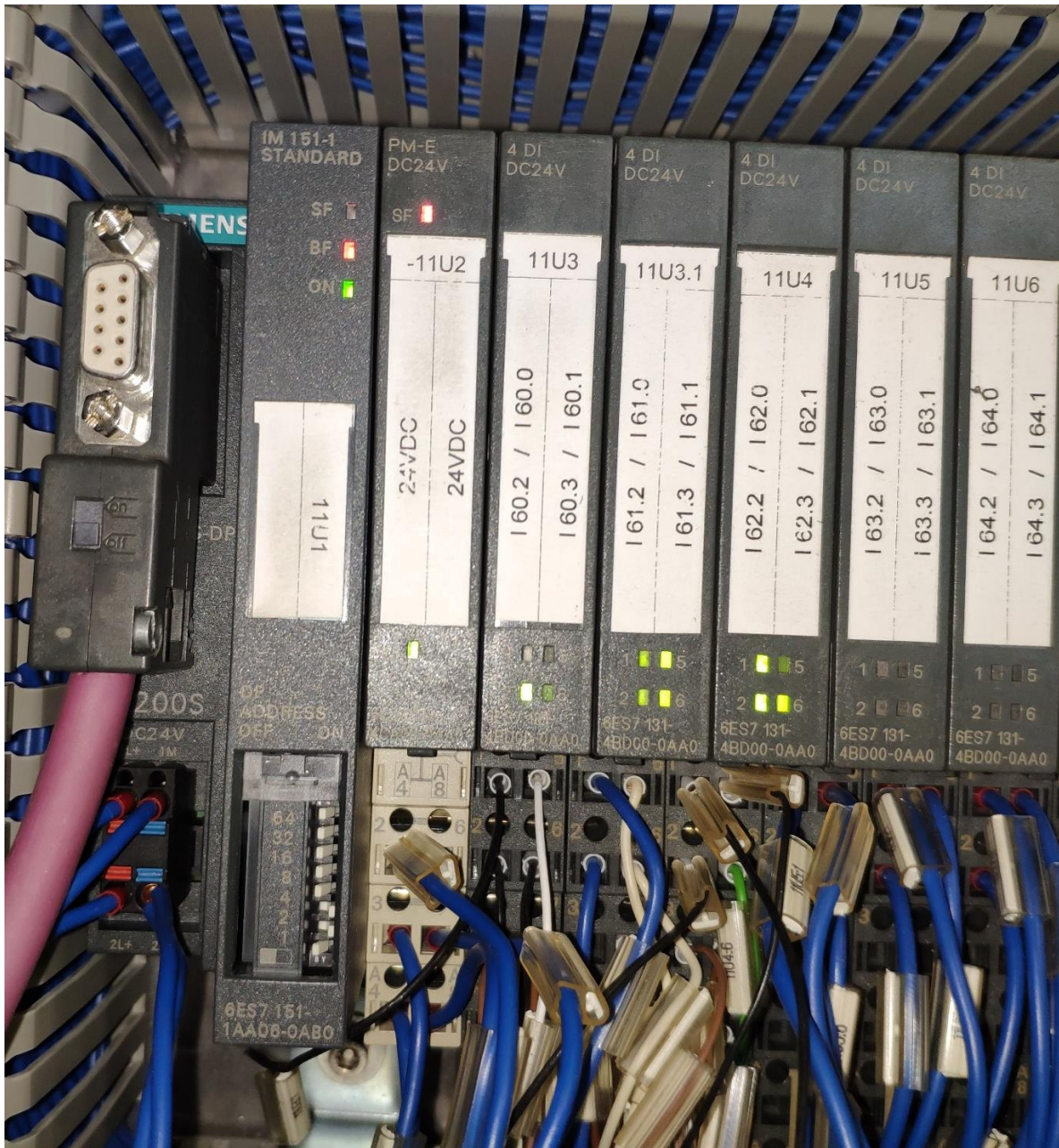


## HARDWARE



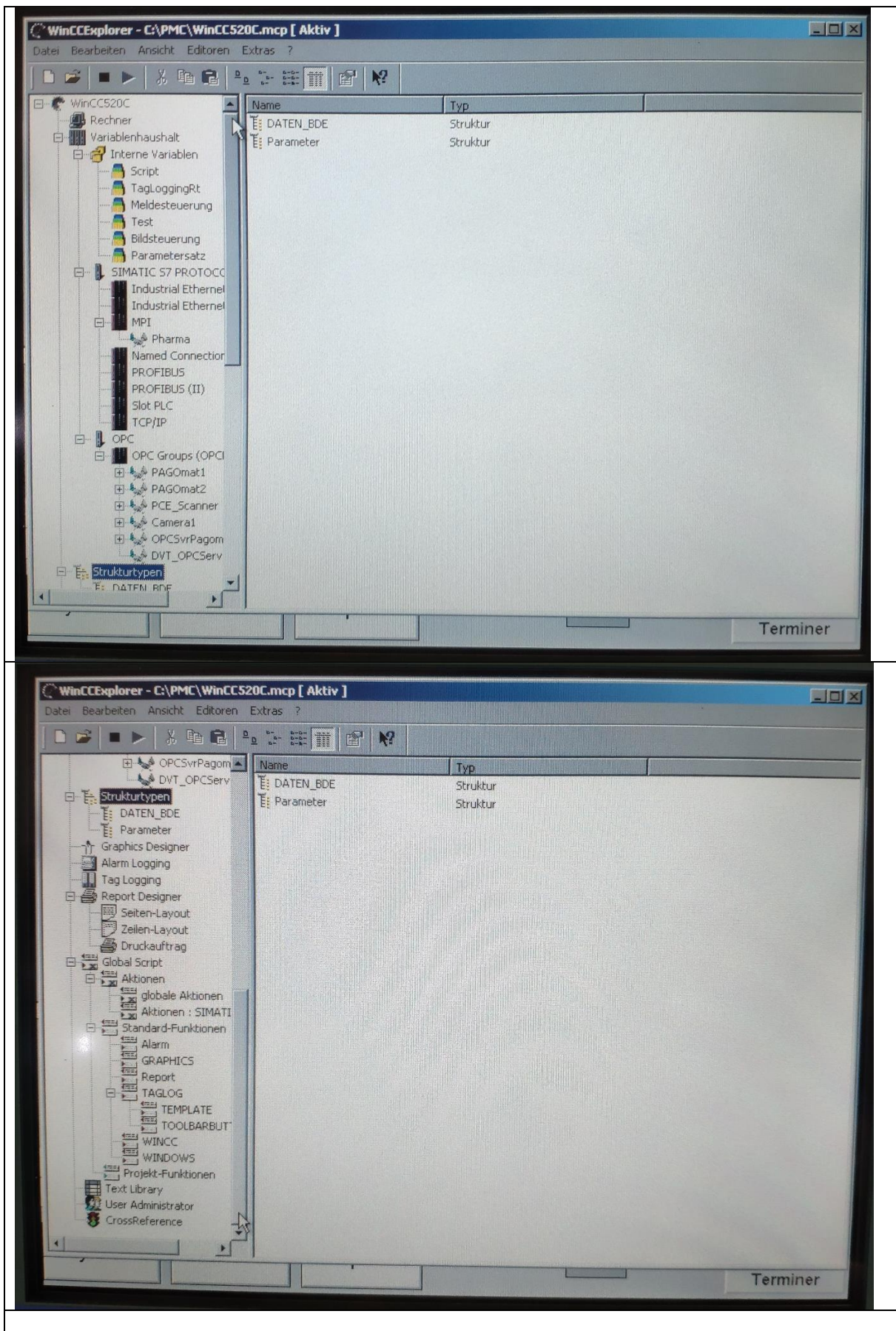
IM151-1:  
BF Led fix while loading. Blinking when PC load up.

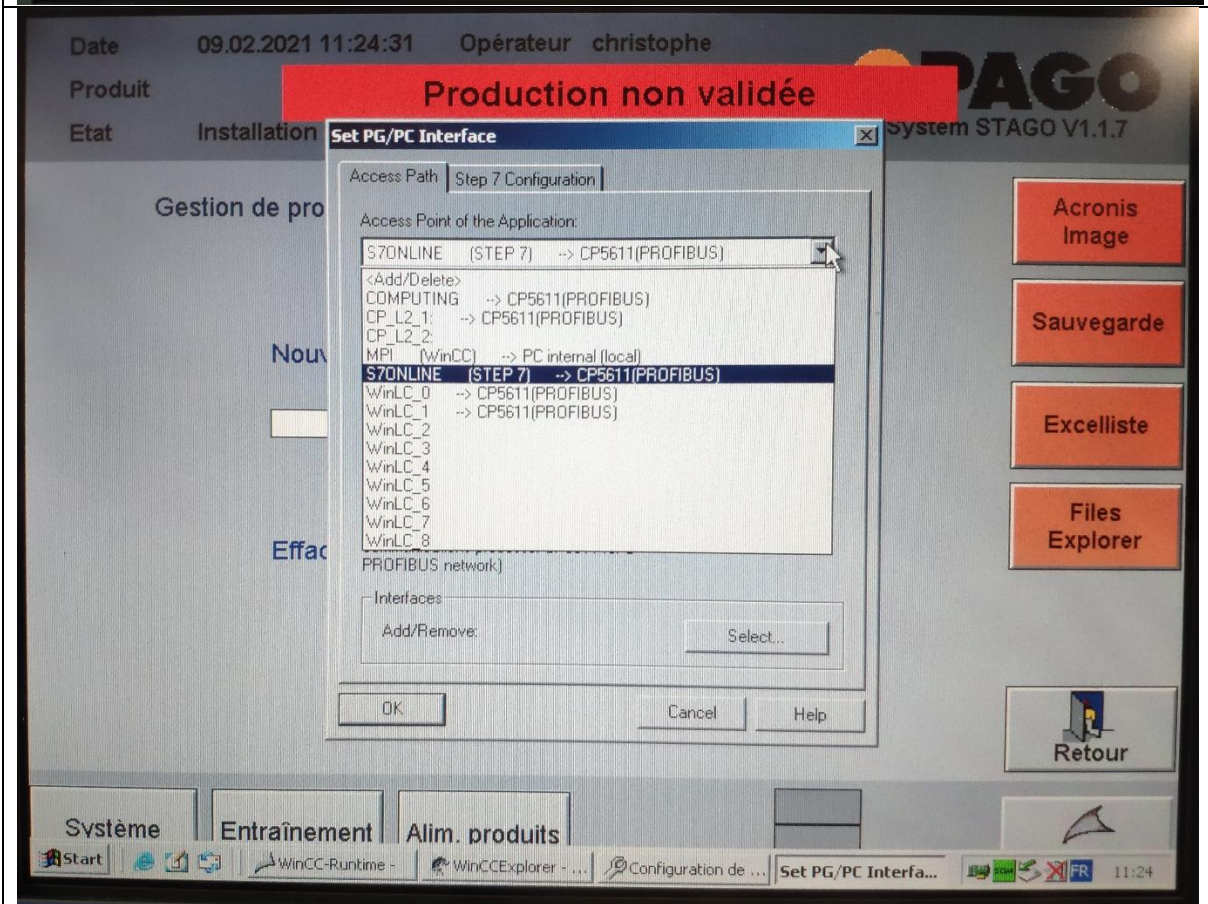
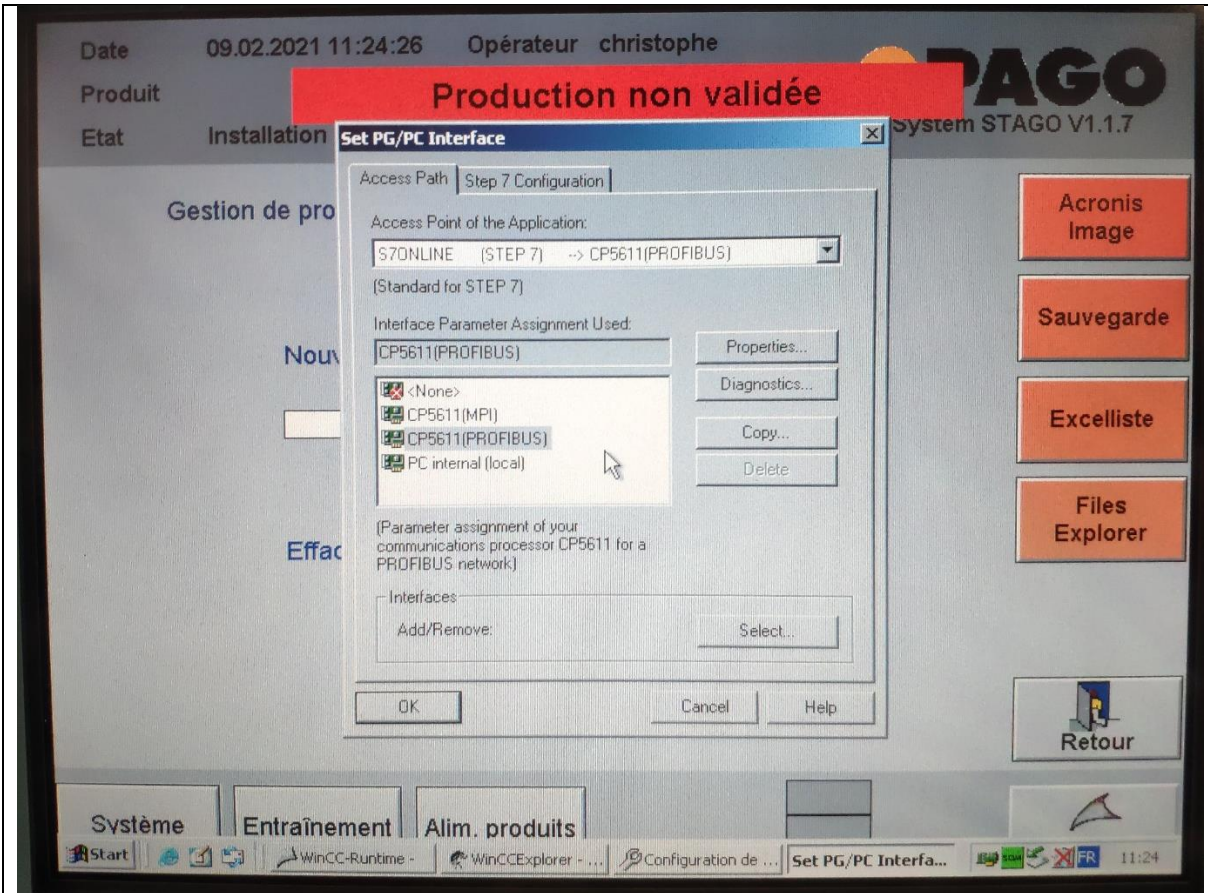
PM-E:  
SF Led always fix

Adresse: 3

24V supply OK

# SOFTWARE





Date 09.02.2021 11:24:47 Opérateur christophe

Produit **Production non validée** **STAGO**

Etat Installation **System STAGO V1.1.7**

Gestion de pro

Nouv

Effac

**SIMATIC NET diagnostics - CP5611(PROFIBUS)**

PROFIBUS/MPI Network Diagnostics | Hardware

Status/Network Diagnostics

Test OK

Station address: 2

Bus parameters:

Baudrate: 1500.00 Kbps

Highest station address (HSA): 126

Minimum station delay Time (Min Tsd): 150 tBit

Maximum station delay Time (Max Tsd): 980 tBit

Setup time (tset): 240 tBit

Bus Nodes

0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
20	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
40	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
60	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
80	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
100	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
120	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Read

Key

- Station passive
- Station active
- Station active ready

OK Abbrechen Übernehmen Hilfe

Acronis Image

Sauvegarde

Excelliste

Files Explorer

Retour

Système Entraînement Alim. produits

Start WinCC-Runtime - WinCCExplorer - Configuration de ... Set PG/PC Interfa... FR 11:24

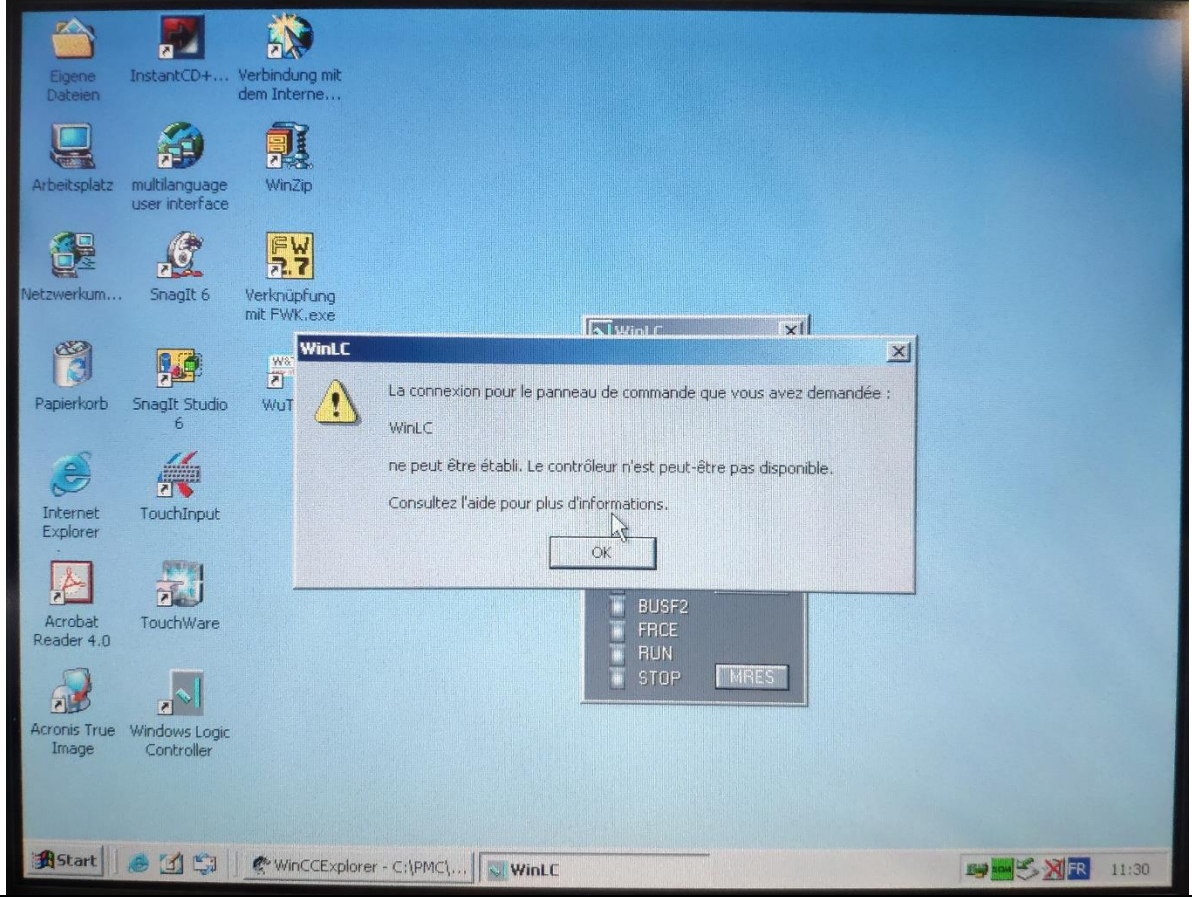
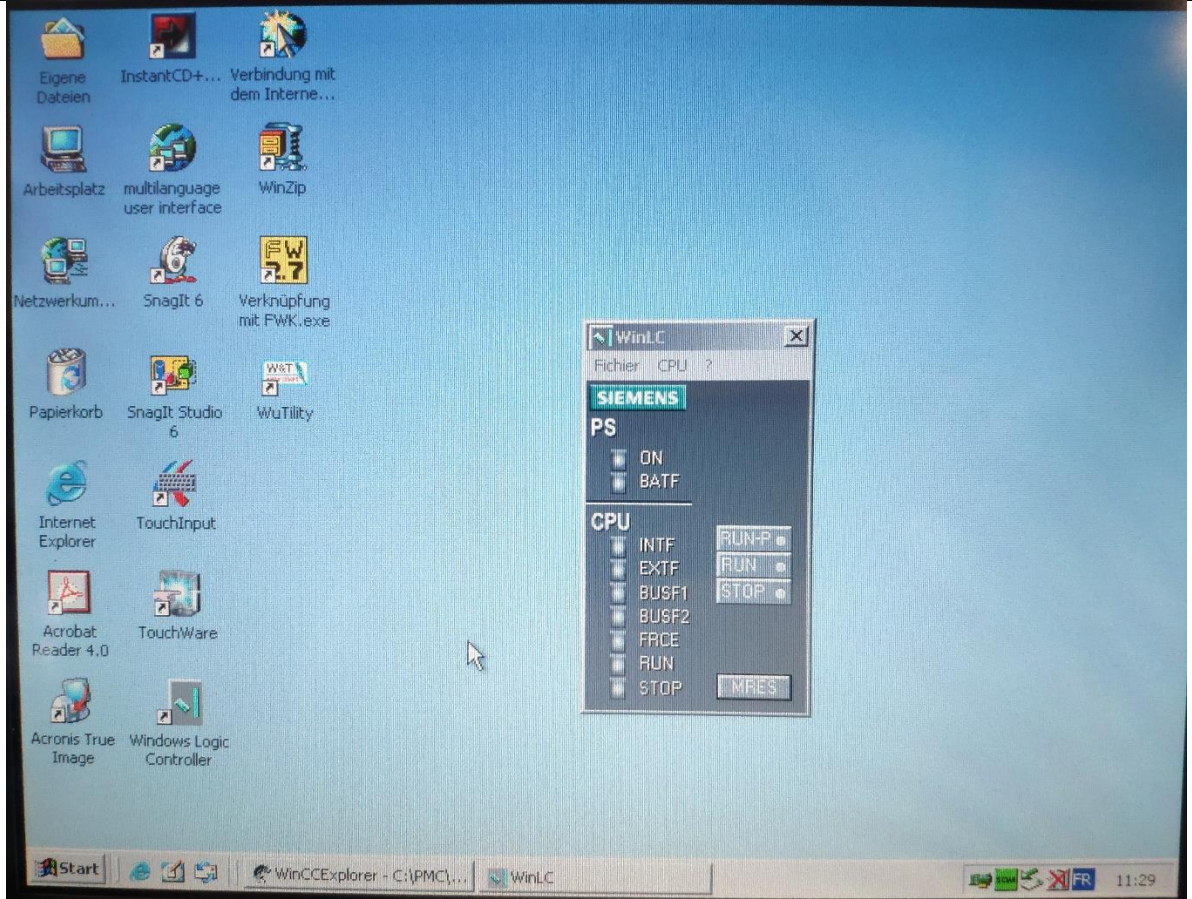
Netzwerkum... Snagit 6 Verknüpfung mit FWK.exe

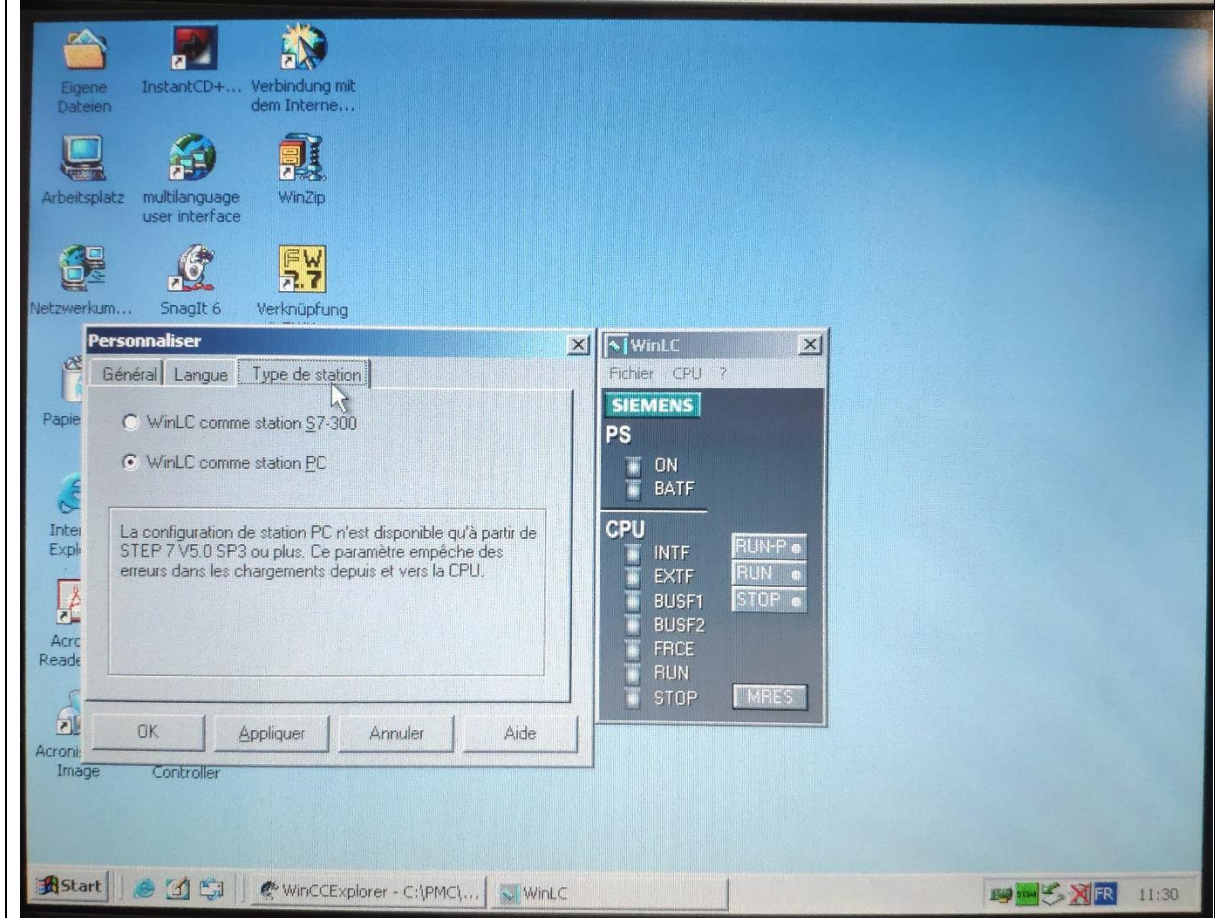
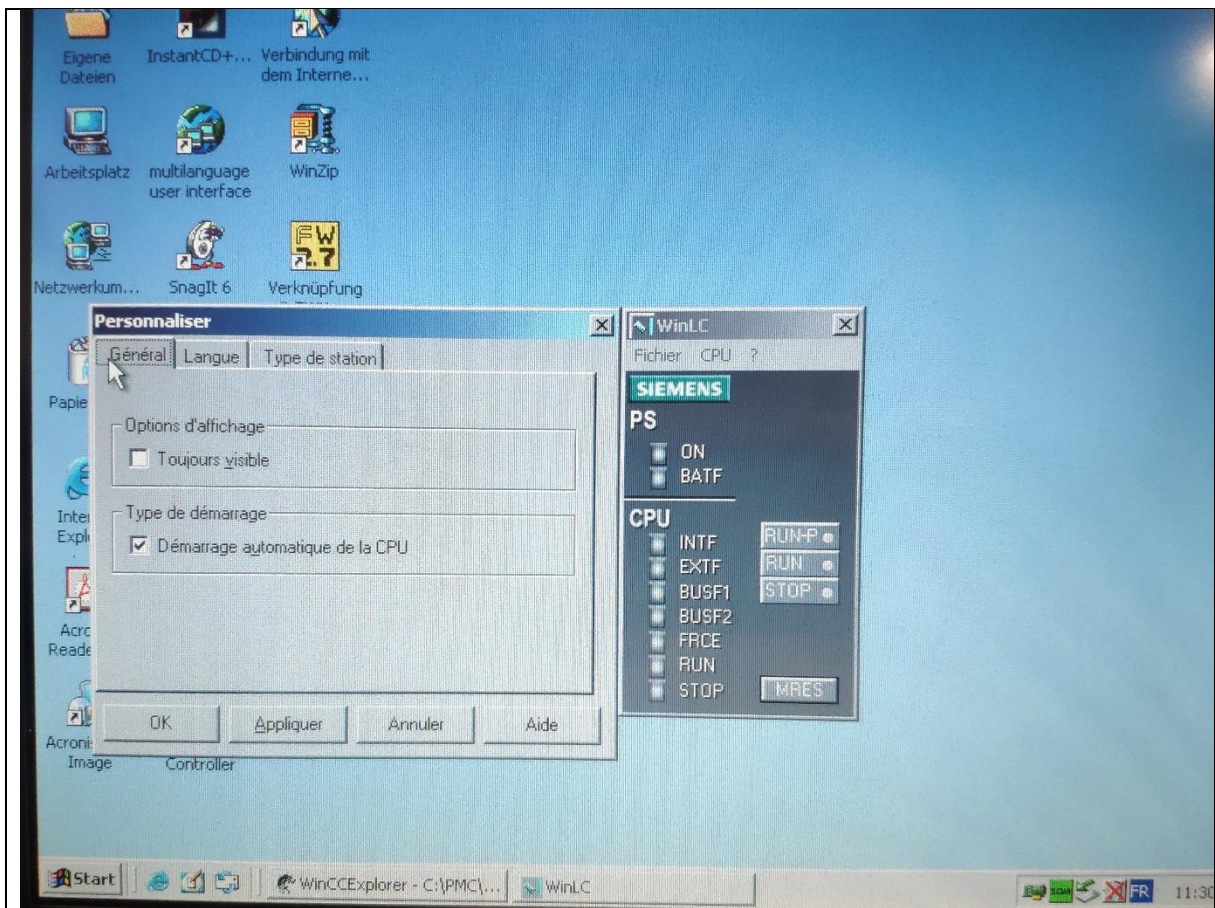
Windows 2000 Professional

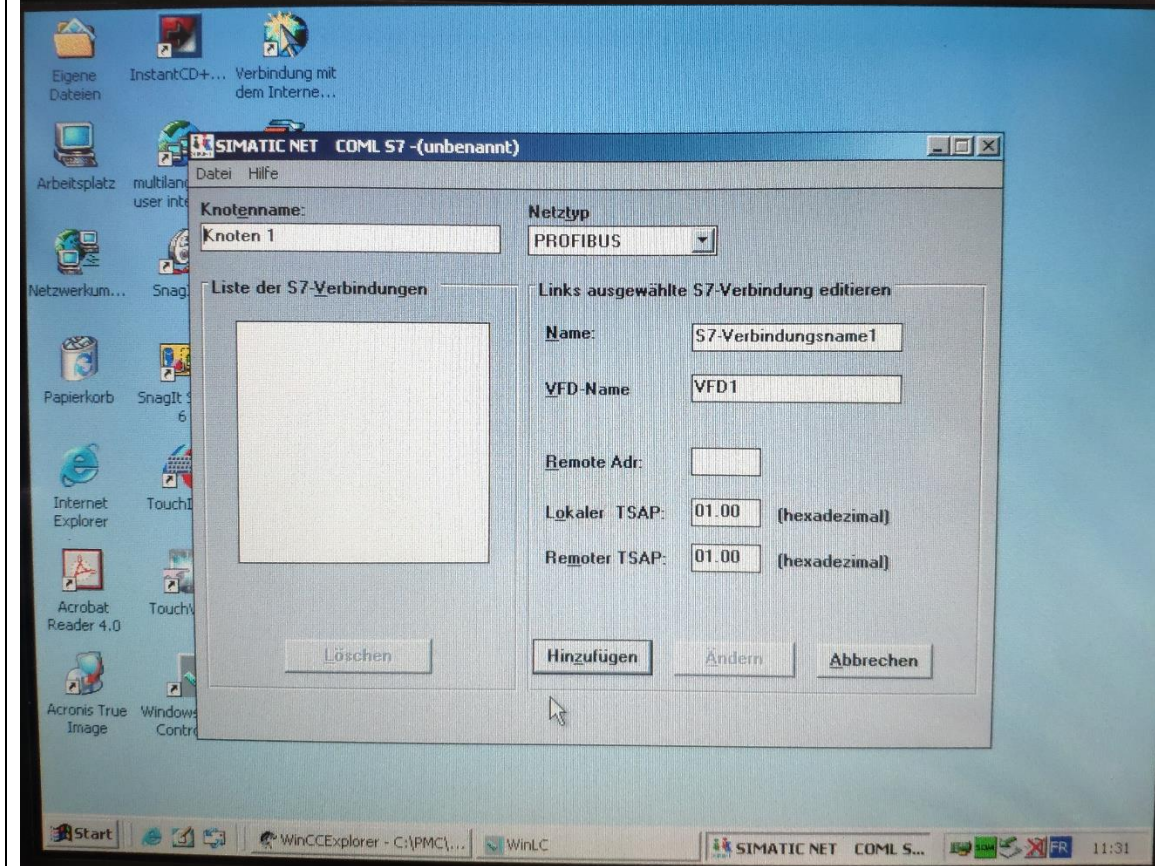
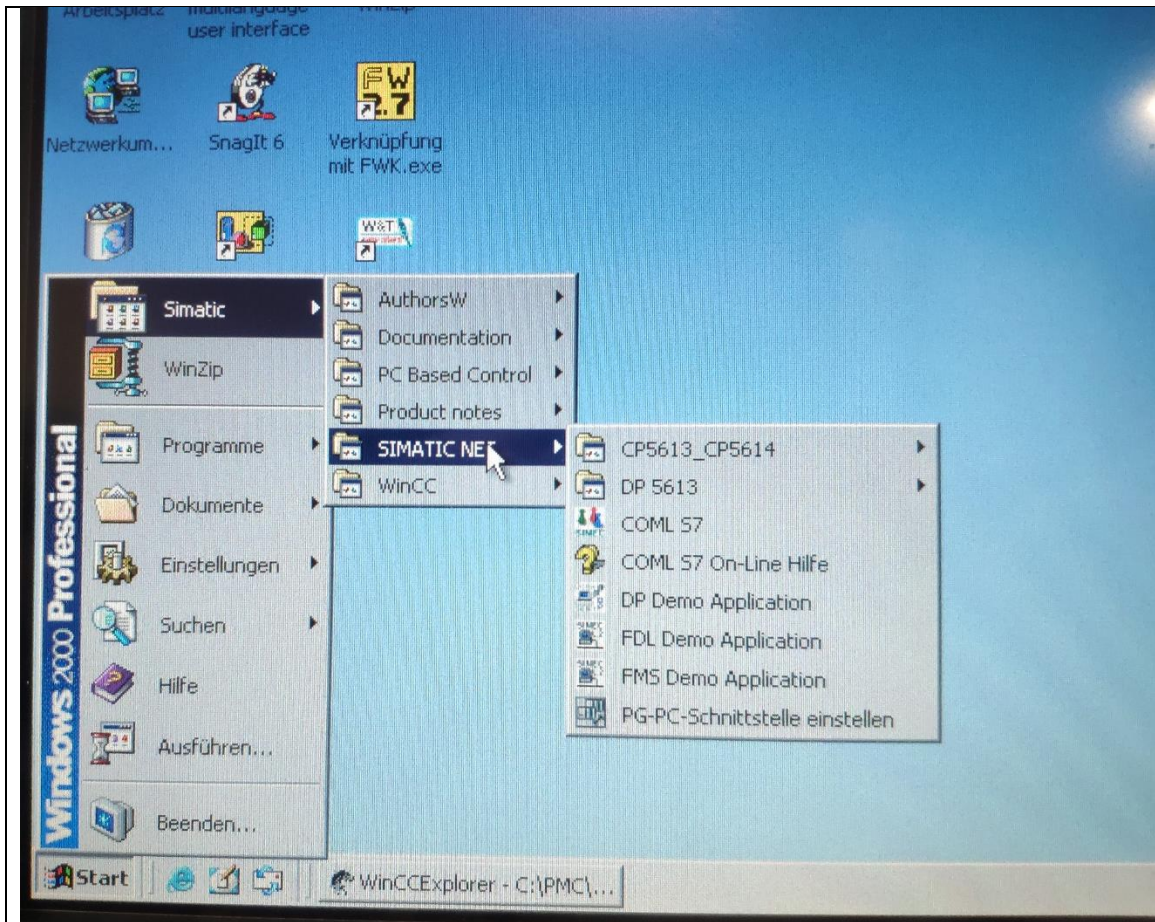
Start

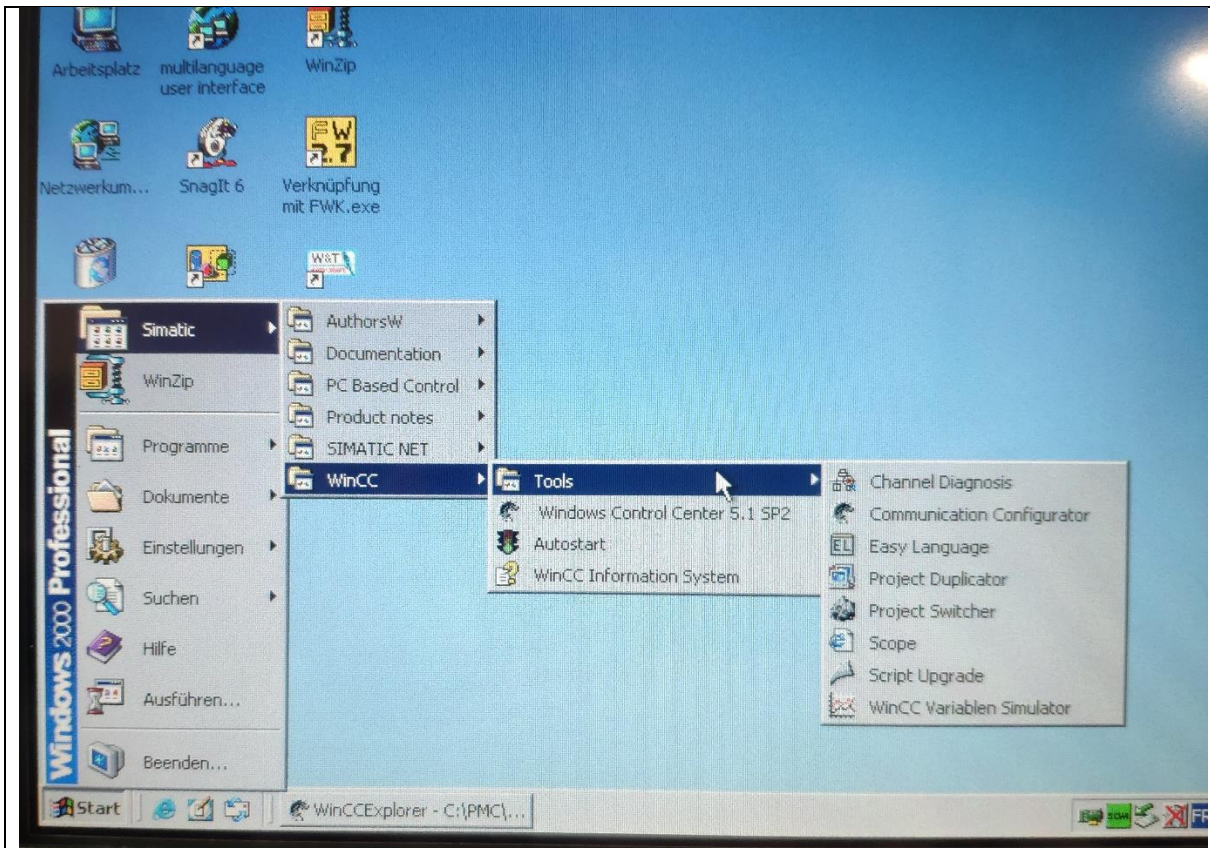
- Simatic
  - AuthorsW
  - Documentation
  - PC Based Control**
    - Computing Configuration
    - Computing SoftContainer
    - Computing TagFile Configurator
    - WinAC Toolmanager
    - Windows Logic Controller
  - Product notes
  - SIMATIC NET
  - WinCC
- WinZip
- Programme
- Dokumente
- Einstellungen
- Suchen
- Hilfe
- Ausführen...
- Beenden...

Start WinCCExplorer - C:\PMC\...









WinCC Channel Diagnosis

Channels/Connections Configuration

Always on top

Name	Typ	Parameter	Letzte Änderung
M_Tippbetrieb	Binäre Variable	DB98,D106.4	25.04.2003 08:26
M_Reset_Counter	Binäre Variable	M101.5	27.10.2004 09:52
DD_FIFO_write	Vorzeichenloser 32-Bit Wert	DB19,DD42	07.05.2003 10:42
Fehler_Produktumstell...	Binäre Variable	M187.0	17.05.2003 09:12

Counters	Value
ExtInitParam	no
DebugBreak	off
TimerCycle	100
CycleConnInit	4000
FunTimeout	10000
CloseTimeout	10000
MaxAsCycle	5000
MaxAsCycleOpt	30000
ComSystem	S7DOS
ChkStopState	on
ChkLifeTime	60000
LifeTimeAck	30000
UnitStorage	on
ThreadModel	1
S7String	1

Cyclic Update    1000

WinCC channels and connections

Taskbar: WinCCExplorer - C:\PMC\..., WinLC, WinCC Channel Diagn...



WinCCExplorer - C:\PMC\WinCC520C.mcp [ Aktiv ]

Daten Bearbeiten Ansicht Editoren Extras ?

WinCC520C

- Rechner
- Variablenhaushalt
  - Interne Variablen
    - Script
      - M\_Tippbetrieb Binäre Variable DB98,D106.4 25.04.2003 08:26:50
      - M\_Reset\_Counter Binäre Variable M101.5 27.10.2004 09:52:25
      - DD\_FIFO\_write Vorzeichenloser 32-Bit Wert DB19,DD42 07.05.2003 10:42:58
      - Fehler\_Produktumstell... Binäre Variable M187.0 17.05.2003 09:12:42

**WinCC Channel Diagnosis**

Channels/Connections Configuration  Always on top

OPC
 

- ✓ PAGOmat1
- ✓ PAGOmat2
- ✗ PCE\_Scanner
- ✗ Camera1
- ✓ OPCSVrPagomatE
- ✓ DVT\_OPCTServer
- ✗ SIMATIC S7 PROTOCOL SUITE
  - ✗ Pharma

WinCC channels and connections

Cyclic Update  1000

Counters	Value
State	disconnected
First Error Code	4110
Last Error Code	4110
Error Count	0
Unit	MPI
Device	MPI
PDU Size	unknown
PLC Flags	unknown
Request Queue Size	0
Request Counter	136
Response Counter	135
Own Cycles	not available
AS Cycles	not available
Max. AS Cycles	unknown
Cycle Overflow	0

dbtest2 Vorzeichenloser 16-Bit Wert DB98,DW102 31.03.2003 15:12:46

M\_Antriebe\_EinAus Binäre Variable DB98,D106.1 10.04.2003 10:13:11

Start WinCCExplorer - C:\PMC\... WinLC WinCC Channel Diagn... FR 11:3

WinCCExplorer - C:\PMC\WinCC520C.mcp [ Aktiv ]

Daten Bearbeiten Ansicht Editoren Extras ?

WinCC520C

- Rechner
- Variablenhaushalt
  - Interne Variablen
    - Script
      - M\_Tippbetrieb Binäre Variable DB98,D106.4 25.04.2003 08:26:50
      - M\_Reset\_Counter Binäre Variable M101.5 27.10.2004 09:52:25
      - DD\_FIFO\_write Vorzeichenloser 32-Bit Wert DB19,DD42 07.05.2003 10:42:58
      - Fehler\_Produktumstell... Binäre Variable M187.0 17.05.2003 09:12:42

**WinCC Channel Diagnosis**

Channels/Connections Configuration  Always on top

OPC
 

- ✓ PAGOmat1
- ✓ PAGOmat2
- ✗ PCE\_Scanner
- ✗ Camera1
- ✓ OPCSVrPagomatE
- ✓ DVT\_OPCTServer
- ✗ SIMATIC S7 PROTOCOL SUITE
  - ✗ Pharma

WinCC channels and connections

Cyclic Update  1000

Counters	Value
Own Cycles	not available
AS Cycles	not available
Max. AS Cycles	unknown
Cycle Overflow	0
VMD State	unknown
ConnectionState	disconnected
ConnectionEstablishMode	automatic
ForceConnectionState	up
ForceConnectionAddress	projected
ProjectedConnectionAddress	MPI.2 0..0.2.02
AlternateConnectionAddress	MPI.2 0..0.2.02
Write Response	no measurement
Read Response	no measurement
Cycle Create Response	no measurement
Cycle Delete Response	no measurement

dbtest2 Vorzeichenloser 16-Bit Wert DB98,DW102 31.03.2003 15:12:46

M\_Antriebe\_EinAus Binäre Variable DB98,D106.1 10.04.2003 10:13:11

Start WinCCExplorer - C:\PMC\... WinLC WinCC Channel Diagn... FR 11:3

